

TECHNICAL SPECIFICATIONS FOR MELAMINE FACED MDF BOARDS					
SR. NO	CHARACTERISTICS	TEST METHOD	PROPERTIES	UNITS	STANDERD VALUE
1	Abrasion Resistance	EN 438-2, 17	Resistance to wear	Min. Rev.	150
2	Dry Heat Resistance	UNE 53433/2, 6	Appearance, Shine	Grade no less than	4
3	Dimentional Stability	UNE 53433/2, 7	Dimentional Movement	% max. length	0.35
				% max. thickness	7
4	Impact Resistance	UNE 53433/2, 8	Height of ball drop	Min. (meters)	0.6
			Diameter of mark	Max. (millimeters)	10
5	Cracking Resistance	UNE 53433/2, 9	Possibility	Grade no less than	3
6	Scratch Resistance	EN 438-2, 14	Force	Newtons (Min.)	2
7	Stain Resistance	UNE 53433/2, 12	Appearance	Grade no less than	4
8	Fading Resistance	UNE 53433/2, 12	Scale of blues	Minimum	6
9	Cigarette Burn Resistance	EN 438-2, 18	Appearance	No Change	Pass
10	Steam Resistance	EN 438-2, 24	Appearance	No Change	Pass

These physical and mechanical properties comply with EN 622 - 5 table 2.

For Emilam Industries L.L.C.

Authorised Signatory.


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(Only the Products that are identified as such on this document are FSC Certified)



The mark of responsible forestry